WEIGH-TRONIX® Weigh Legs

Conveyor Scale Components and Systems

Gain added functionality from the same physical footprint.

Bolt-on Weigh Legs quickly and economically transform conventional conveyor sections into full-featured electronic scales.

- New conveyor installations
- Retrofit kits for existing conveyors
- Separate components for custom system design

Save steps and increase productivity with in-line weight measurement and checkweighing.



Static and In-Motion Weighing

Specifications

Weigh Leg Frame

The Weigh Leg frame is an integrated assembly, incorporating two supporting legs, two Weigh Bars®, junction box and cabling. Available in mild steel or stainless steel.

Installation: Bolt-on Weigh Leg frames replace existing conveyor legs. Junction boxes include pre-wired input and output cables for fast setup. Typically, two frames are required per conveyor. For static applications that require the use of two conveyor sections to create a longer weighing platform, a third frame is installed where the sections are joined together.

Capacities: 250 lb, 500 lb and 1,000 lb. per Weigh Leg frame. Total scale capacity is double the individual frame rating. When selecting a capacity, the weight of the conveyor section must be factored in.

Physical dimensions:

Widths – 24", 28", 30", 34", 36", 40" and 42" Adjustable leg height – 23-5/8" to 35-5/8"

Finish: Heat-fused powder paint provides a high level of corrosion protection.



Weigh Bar® is a registered trademark of Weigh-Tronix Inc

Weigh-Tronix carries static conveyor sections, in-motion conveyor sections, indicators and photo eye kits to build a complete conveyor system.

Static Conveyor Sections

Sizes: 24", 28", 30", 34", 36", 40" and 42" widths; 5' or 10' lengths

Rollers: Placed on 3" centers for even load support and "set high" for unobstructed conveyance. 1.9" diameter, 16 ga. mild steel.

Load Rating: 5' length – up to 600 lbs per foot, 10' length – up to 135 lbs per foot

Weighing Accuracy: 0.1% for static conveyors (applied load)

In-Motion Conveyor Sections

Sizes: Available in 24" and 30" belt widths; 6' and 11' lengths

Speeds: Range of fixed speeds from 65 to 130 FPM. Variable speed tops also available with speeds up to 220 FPM.

Load rating: Up to 75 lbs per foot, 200 lb maximum in-motion weighing capacity

Motor: For 65 FPM - 1/2 HP, 230/460 VAC, 3 PH, 60 Hz

Construction: Nitrile impregnated belt with one side brushed, formed 12 ga. steel slider bed, 4" depth, powder painted finish

Weighing Accuracy: In-motion accuracy is dependent upon conveyor speed, package spacing, etc. Consult factory.

Indicators

Weigh-Tronix offers a series of weight indicators matched to the operational requirements of different conveyor systems. Choose the WI-125 for static conveyors or the WI-127, WI-130 or WPI-135 for in-motion conveyor applications. Indicators provide multiple options for printer/computer interface.

Photo Eye Kit

Required for in-motion conveyors. Beam-breaking technology with one-shot logic module provides reliable detection of in-motion packages or materials. Includes interface for WI-127 or WI-130 indicators.

AUTHORIZED DISTRIBUTORS

Ask the experts. Weigh-Tronix distributors are complete support centers, providing needs assessment, technical information, product sales and service. Their experience is a valuable resource that is readily available to you. We recommend you consult these knowledgeable industrial applications specialists for all of your weight measurement needs.

Please call us or visit www.wtxweb.com for your nearest Weigh-Tronix distributor



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